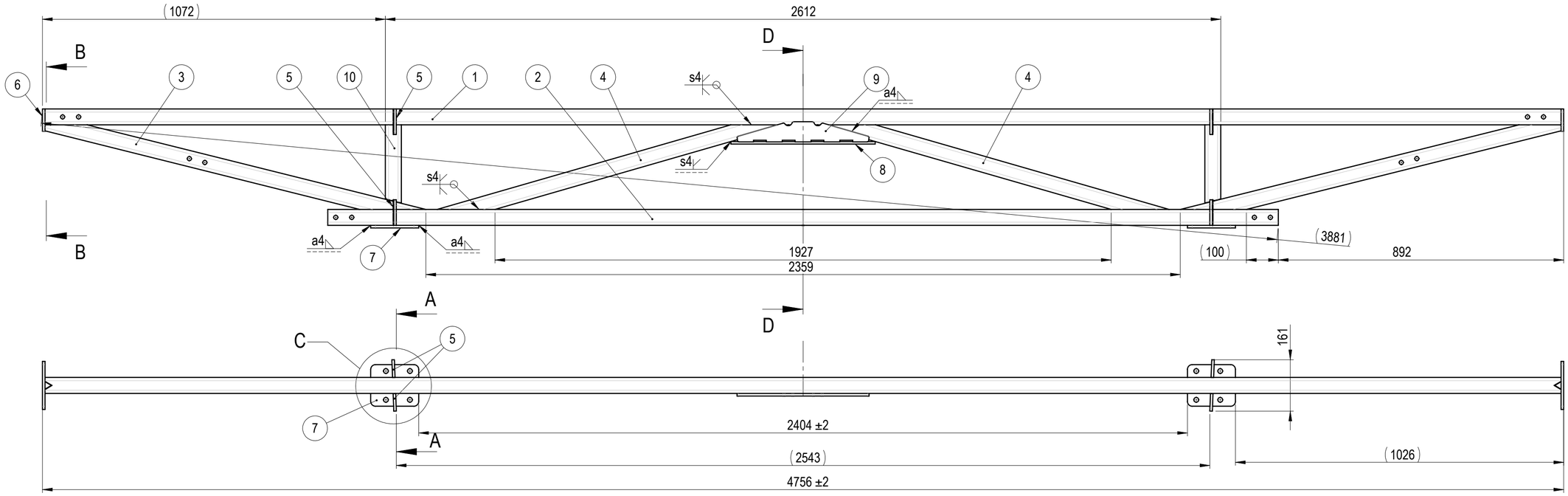
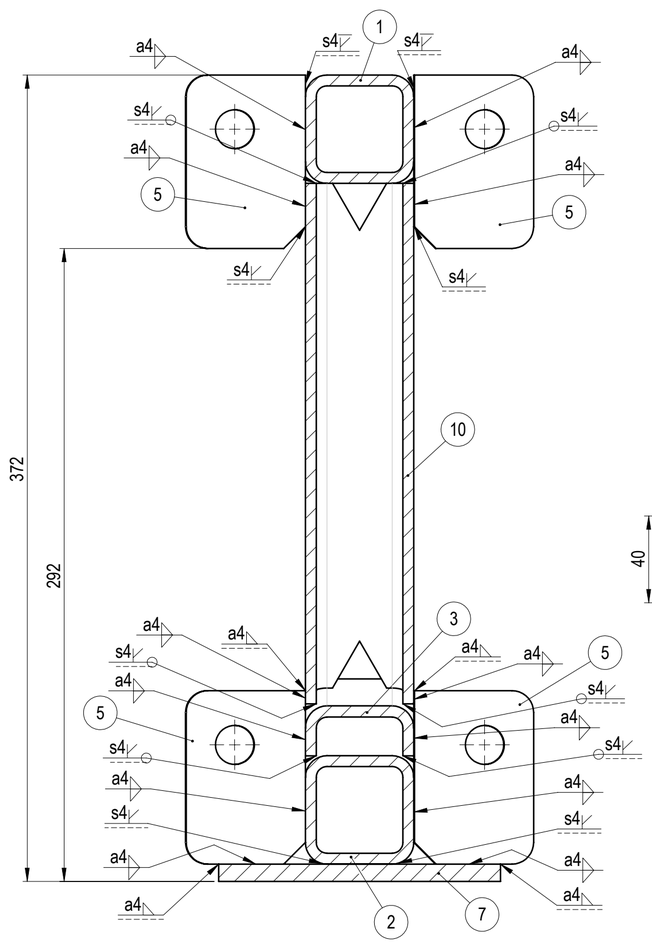
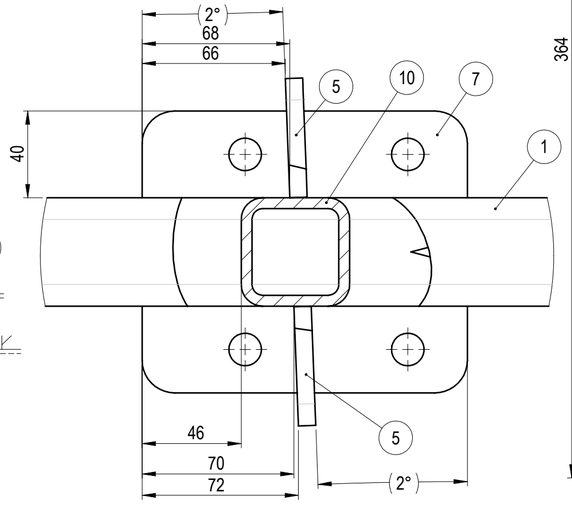


A-A
90,00°
SCALE: 1 : 2



B-B
SCALE: 1 : 2

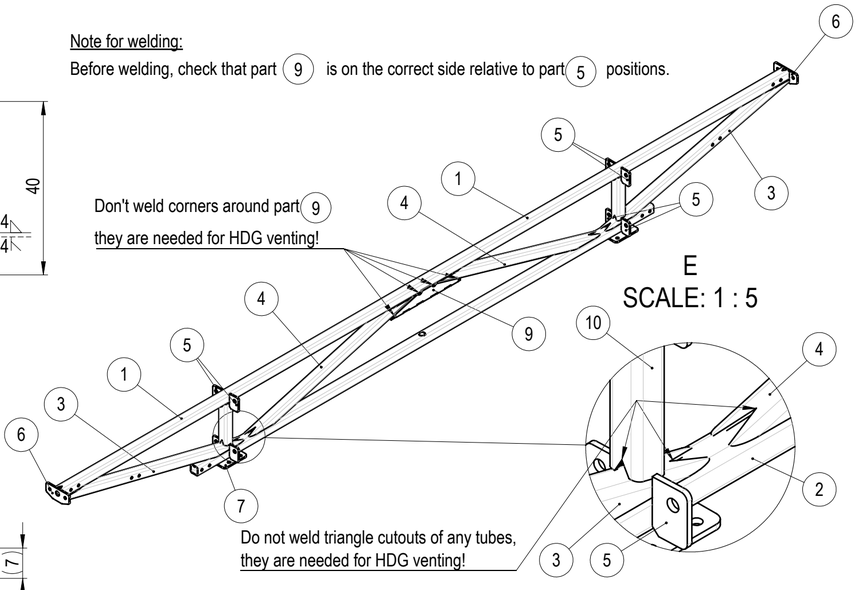
C
SCALE: 1 : 2



D-D
SCALE: 1 : 1

Note for welding:

Before welding, check that part (9) is on the correct side relative to part (5) positions.



E
SCALE: 1 : 5

NO.	PART NO	DESCRIPTION	MATERIAL	PROCESSING	REVISION	WEIGHT	QTY
1	105-09221-01	Top tube	S355J2	CND		30.81	1
2	105-09221-02	Bottom tube 1	S355J2	CND		19.27	1
3	105-09221-03	Outside diagonal tube 1	S355J2	CND		6.89	2
4	105-09221-04	Inside diagonal tube 1	S355J2	CND		6.14	2
5	105-09221-05	Tie link flange	S355J2	LC		0.25	8
6	105-09221-06	Side flange 1	S355J2	LC		0.54	2
7	105-09221-07	Bottom flange hanger frame	S355J2	LC		1.16	2
8	105-09221-08	Middle bracket 1	S355J2	LC		1.39	1
9	105-09221-09	Back plate 1	S355J2	LC		1.08	1
10	105-09221-10	Vertical tube 1	S355J2	CND		1.51	2
11	105-09221-11	Sleeve	S235JR	CND		0.07	1

WEMPS ENGINEERING SERVICES

MATERIAL: -	WEIGHT: 87.137 Kg	DEBURR AND BREAK SHARP EDGES DO NOT SCALE DRAWING	REVISION	DATE: 02.06.2025	
SURFACE PROTECTION: HDG EN ISO 1461	MACHINING: ISO 2768 mK	THERMAL CUTTING: ISO 9013 221	WELDING: ISO 13920 BF	SCALE: 1:10	FORMAT: A2

	NAME	SIGNATURE
Designed by	D. Dislers	
Drawn by	D. Dislers	
Technical ref.		

PART NO.: 105-09221-00

DESCRIPTION: Hanging frame weldment 1

SHEET 1/1